

## Product Information

POLI-FLEX® PRINTABLE 4670 FR is a heat-sealable, printable PU textile transfer film (opaque white, 95 µm) suitable for light and dark textiles.

**POLI-FLEX® PRINTABLE 4670 FR is a flame-retardant printable textile transfer film according to DIN EN ISO 4589-2.**

POLI-FLEX® PRINTABLE 4670 FR offers a high print resolution with a semi-matt finish and has a pleasant soft textile touch.

POLI-FLEX® PRINTABLE 4670 FR is compatible with all current printers using ECO-solvent, solvent and latex inks. Due to a newly developed, self-adhesive PET film liner, even very small letters and motifs can be easily cut by all current CAD/CAM plotters after the printing process.

We recommend using POLI-TACK 854 / 870 as a transfer tape and as a protection cover during the heat transfer. The PET liner should be removed warm.

The transfer film is used for motifs and logos on sport, leisure and work wear. Nylon and textiles with a hydrophobic impregnation are not suitable for heat transfer.

The raw materials are ecologically inert, do not contain PVC, plasticizers or heavy metals.

**We recommend evaluation on test material.**

Due to the various influences which occur from production and transfer of plotter letterings, consistency of the carrier materials and also washing and cleaning conditions, product liability can only cover the unprocessed material.

## Standard Dimensions

500 mm x 25 m  
1.000 mm x 25 m\*  
1.524 mm x 25 m\*

\*Non-standard dimension. Extended delivery times may occur.

## Technical Data

Transfer Film:	Polyurethane, cast
Adhesive:	Polyurethane-hotmelt
Thickness [mm]:	0,095 +/- 10 %
Liner:	PET-film, self-adhesive

## Transfer Conditions

Temperature:	160 °C
Pressure:	2,5 - 3,0 bar [medium pressure]
Time:	15 sec.

## Wash Resistance / Printing

Wash resistance:	60 °C Only colour or mild detergent. Wash textiles inside out. Suitable for tumble drying.
------------------	---

Printing:	True sided
-----------	------------

## Safety Data Sheet

When used under normal conditions, this product does not generate or release any dangerous substances or hazardous chemicals. This is a non-hazardous product in accordance with the current GefStoffV and EU criteria. Therefore it is not necessary to prepare a Material Safety Data Sheet for this product. The Safety Data Sheet serves only to comply with the regulation to supply information in accordance with REACH Regulation (EC) No. 1907/2006 and is available on request. This product is not a hazardous product with regards to transportation legislation; neither does it contain substances that are hazardous to water within the meaning of the federal water act. After use, dispose of the waste product in accordance with the local / national authorities.

Safety information in accordance with Regulation (EU) 2023/988 on on general product safety from the European Parliament can be found at [www.poli-tape.de/safety](http://www.poli-tape.de/safety).

**POLI-TAPE Klebefolien GmbH**  
Zeppelinstraße 17  
53424 Remagen – GERMANY

Phone: +49 2642 – 98 36 0  
Fax: +49 2642 – 98 36 37

E-Mail: [info@poli-tape.de](mailto:info@poli-tape.de)  
Internet: [www.poli-tape.de](http://www.poli-tape.de)

05/12/2024

The following technical details are issued to the best of our knowledge, however, without any responsibility. Due to the varied and application-related influences the product liability can only be applied to unprocessed material. Therefore, we highly recommend that before every usage a test should be conducted on the original material.