POLI-TAPE®

HEAT TRANSFER VINYLS



PRODUCT CATALOGUE 2024

DISCOVER THE OPPORTUNITIES FOR YOUR IDEAS!

What makes textile printing a success for you? Is it durable quality, fast production, vibrant designs and colors? Then why not take a look at our product catalogue. POLI-TAPE[®] is the market-leading manufacturer of high-quality textile transfer films and for 30 years, has been producing them mainly in Germany.

So, what can you find in this catalogue? The product overview offers ideal solutions for every challenge that is as quick as it is foolproof. The entire range is set out in a clear and structured fashion. Which colors? Which procedure? Which finishes? We will show you at a glance.

Whatever your customer demands, you know you can choose from a huge variety of products and colors. What is more, we are continually bring out new product innovations that will help increase your business. Take POLI-FLEX[®] TURBO[®] for instance. This transfer film can be applied in seconds at a low temperature. This not only saves production time and protects delicate fabrics, but also saves energy, an important factor in our world today.

Interested. Then what are you waiting for... read on!



INDEX

CUT FILMS

- 4 POLI-FLEX® TURBO®
- 8 POLI-FLEX® PREMIUM
- **10** TUBITHERM® FLOCK
- **12** POLI-FLEX[®] BLOCKOUT SOFT
- **14 POLI-FLEX® NYLON**
- **16 POLI-FLEX® REFLEX**
- **18 POLI-FLEX® FLAME RETARDANT**
- **20 POLI-FLEX® STRETCH**
- 22 POLI-FLEX[®] PEARL GLITTER
- 24 POLI-FLEX® IMAGE
- **26 POLI-MELT**[®]

Moving with the changing times The proven quality choice For the velvet touch Say goodbye to ink migration For special materials When visibility is key Choose fire protection For stretchy fabrics Sparkly, bright and shiny Special effect films

Special effect f Hotmelt films

PRINTABLE FILMS

- **29** WHITE FILMS
- **32** SPECIAL AND FLOCK FILMS
- **33** TRANSPARENT FILMS, DYE AND PIGMENT INK FILMS

SUBLIMATION FILMS

- 38 POLI-TAPE® 2 SUBLI Direct Printable
- **39 POLI-TAPE® 2 SUBLI** Indirect Printable

OTHERS

- 40 POLI-DTF
- 41 TRANSFER TAPES FOR PRINTABLE FILMS
- 42 CRAFT PRODUCT-RANGE



POLI-FLEX® TURBO® MOVING WITH THE CHANGING TIMES

With a huge range of 60 colors, in different finishes, **POLI-FLEX**[®] **TURBO**[®] ticks all the boxes on almost all fabrics and for all type of usages. Not only fast to apply and very easy to use, **TURBO**[®] films are helping to save energy and reduce your costs. While its popular use is on delicate fabrics, due to an application temperature of 130 °C at a press time of 5 seconds, **TURBO**[®] can also be applied at 160 °C in only 3 seconds. This would make a huge difference to your workflow. The end users will love the unique matt finish of the standard colors and the very long term and high-end quality textile decoration that will keep forever its initial color and properties, even when exposed to tough washing and drying conditions.





- Excellent cutting and weeding
- Liner with high adhesion for safe positioning
- 95 µm for very good opacity
- No scorch or press marks
- Soft, pleasant textile touch
- Good stretch properties
- 60 colors / 4 finishes
- Several layers are stackable
- Excellent wash resistance at 60 °C
- Integrates perfectly in your workflow whatever the temperature or handling process





MORE INFORMATION

			1.00		
02 Black	4915 Orange	4965 Sky Blue	4920 Gold Metallic	4921 Bright Gold	4903 Neon Blue
NEW				1.00	
989 Anthracite	4929 Coral	4906 Royal Blue	4930 Silver Metallic	4931 Bright Silver	4940 Neon Yellow
912 Grey	4973 Flame Red	4979 Classic Blue	4956 Bronze	4924 Bright Copper	4941 Neon Green
951 Light Grey	4908 Red	4905 Navy Blue	4922 Rose Gold	4934 Bright Yellow	4942 Neon Orange
901 White	4961 Baby Pink	4968 Aqua Green	6996 Flamingo	4933 Bright Lime	4944 Neon Red
917 Beige	4955 Violet	4977 Mint	4957 Champagne	4932 Bright Violet	4943 Neon Pink
997 Light Apricot	4953 Light Berry	4967 Apple Green		4925 Bright Pink	4945 Neon Dark Pink
954 Sand Beige	4962 Fuchsia	4952 Frog Green		4926 Bright Red	4987 Neon Berry
958 Pastel Yellow	6986 Viva Magenta	4904 Green		4927 Bright Blue	
919 Lemon Yellow	4909 Bordeaux	6995 Olive		4928 Bright Lavender	
010 Mailin - M.B		(000 C-//			
918 Medium Yellow	6985 Peri	6998 Coffee			
4910 Yellow	4914 Purple	4916 Brown			





WHY IS TURBO® THE BEST SOLUTION FOR ALL TYPES OF HEAT TRANSFER PROJECTS?

YOU HAVE A BIGGER JOB AND/OR JUST NO TIME?

POLI-FLEX[®] **TURBO**[®] is easily and fast to weed. And... within a minute with a double-plate press, you can apply **12 designs**, 3 times more than with classic flex. Over a day, these are a lot of garments you can customise!

YOUR PROJECT INVOLVES Many Different Fabrics?

POLI-FLEX[®] **TURBO**[®] is suitable for most fabrics, from standard to more temperature sensitive or sublimated fabrics. With just **one product for all**, you rationalise your stocks, make sure you have the same color for all your designs, and you only have one setting to remember.





SCAN THIS CODE To visit our youtube channel And learn more!

YOU ARE CONCERNED ABOUT YOUR ENERGY CONSUMPTION?

It is just better to work at 130 °C with **POLI-FLEX**° **TURBO**°, otherwise you would spend respectively up to 35% and 50% more energy for heating up and maintaining the press at temperature.

Save energy and money!



WANT TO KNOW MORE ABOUT ENERGY Saving with Poli-Flex® turbo®? Scan this code to learn more!

YOU ARE CONCERNED ABOUT The efficiency of your team and process?

With **POLI-FLEX**[®] **TURBO**[®] you always have a suitable film, the safety of using the right settings, a safe and precise positioning of the designs and a faster workflow.

YOU HAVE TO WORK WITH TEMPERATURE SENSITIVE FABRICS?

POLI-FLEX® TURBO® is equipped with a very fastmelting adhesive that will **strongly bond in a couple of seconds at low temperature.** Therewith you prevent overheating and damaging the fabric as well as press marks.

ALL THE TURBO® PRODUCTS AT A GLANCE

POLI-FLEX® TURBO® PAGE 4

Colors: STANDARD • BRIGHT • METALLIC • NEON

A complete color range of 60 colors and 4 finishes for all your CAD-projects.

PAGE 28, 29 AND 30 **TURBO PRINT®**

Colors: WHITE AND PRINTABLE

This range of white printable films offers a solution for all standard wide format printers. Variations: 4036, 4046, 4037, 4038, 4039 and 4010-S BLOCKOUT

POLI-FLEX[®] BLOCKOUT SOFT PAGE 12

Colors:

STANDARD • METALLIC • NEON

For perfect blockout results on sublimated fabrics.

POLI-FLEX[®] REFLEX[®] TURBO[®] PAGE 16

Color:

SILVER

Improved visibility and safety with a certified reflective film.

POLI-FLEX® IMAGE | PAGE 24

Color:

CHALKBOARD

Add creativity to your Heat Transfer project with a chalkboard flex.

POLI-MELT® PAGE 26

Color:

TRANSPARENT

BONDING FILM

Turn most heat resistant flexible substrates into a Heat Transfer Vinyl.















POLI-FLEX® PREMIUM THE PROVEN QUALITY CHOICE

When it comes to classical application with 160 °C / 15 seconds, **POLI-FLEX**° **PREMIUM** is definitely the benchmark. Since 2006, it has been the go-to product for millions of users worldwide. It is the perfect ally for garment decorators working with more standard fabrics, and the preferred option for work-wear where high temperature washability is required. Experience the Made in Germany, real matt flex film with soft touch feel.



CHARACTERISTICS

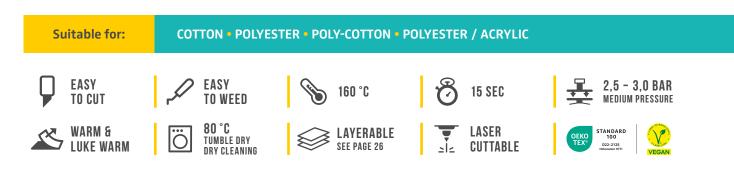
- 56 colors and 4 finishes
- 100 µm for very good opacity
- Excellent resistance and longevity
- Suitable for dry cleaning / tumble dryer
- Comfortable textile soft touch
- Layerable
- Free of: PVC, plasticizers, heavy metal and formaldehyde







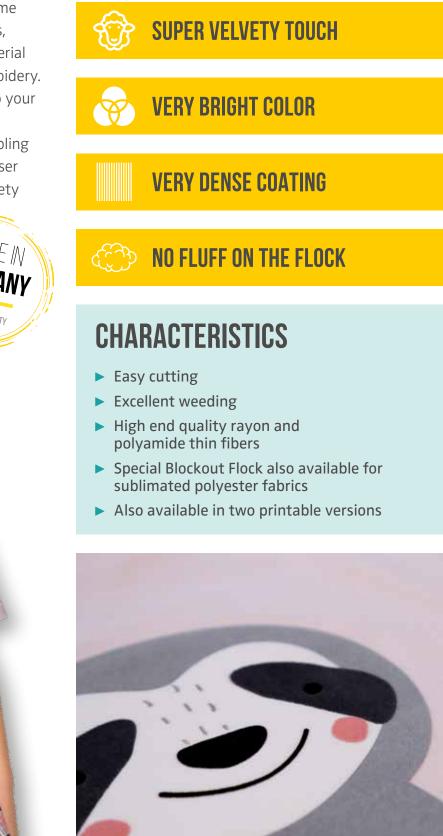
	STANDA	RD COLORS		GLOSSY	NEON	
					Colors	
402 Black	415 Orange	414 Purple	467 Apple Green	4290 Glossy White	403 Neon Blue	
NEW					bindin	
689 Anthracite	473 Flame Red	475 Ice Blue	404 Green	4291 Glossy Black	مع 440 Neon Yellow	
412 Grey	408 Red	465 Sky Blue	695 Olive	4292 Glossy Red	441 Neon Green	
693 Light Grey	476 Violet	466 Lilac	469 Military Green	4293 Glossy Gold	442 Neon Orange	
				METALLIC		
401 White	461 Baby Pink	464 Sapphire	407 Forest Green		690 Neon Red	
417 Beige	460 Magenta	406 Royal Blue	698 Coffee	420 Gold Metallic	443 Neon Pink	
697 Light Apricot	462 Fuchsia	405 Navy Blue	416 Brown	430 Silver Metallic	691 Neon Berry	
694 Pastel Yellow	472 Cardinal Red	413 Turquoise	470 Antique Gold	484 Antique Silver		
419 Lemon Yellow	409 Bordeaux	468 Aqua Green				
418 Medium Yellow	471 Aubergine	692 Mint				
410 Valleur		474 Light Cross				
410 Yellow	685 Peri	474 Light Green				



TUBITHERM® FLOCK FOR THE VELVET TOUCH

Flock is still trendy, even if not used as some years ago. Today, when producing hoodies, jumpers or jackets, it is the preferred material in combination with PU-flex or with embroidery. It gives a nice texture and a unique feel to your textile decoration. TUBITHERM® is 100% manufactured in our German factory, enabling us to produce an ideal product with a denser layer of fine fibres for an exceptional velvety finish. Try it and love it!







STANDARD COLORS







Suitable for: **COTTON • POLYESTER • COTTON MIXED FABRICS** EASY To weed **2,0 BAR** Low pressure EASY Ì **15 SEC** 160 °C TO CUT 60 °C UASER ≤I∠ CUTTABLE STANDARD 100 D22-2125 Hoherstein HTTI S WARM Cold Neon Colors **VELVET TOUCH** 40 °C NEON COLORS DRY CLEANING

E

POLI-FLEX® BLOCKOUT SOFT SAY GOODBYE TO INK MIGRATION

It is very technical, but let's try to explain it in simple words: the fabric of most sports shirts are printed with sublimated inks.

These are highly reactive to heat and tend to migrate through flex films, especially during the pressing process. POLI-FLEX® BLOCKOUT SOFT with its double protection built in the flex film a unique blocking layer and a low temperature hotmelt with perfect anchorage on the textile is the very best defence you can find to prevent this issue.



CREATED FOR SUBLIMATED TEXTILES **UNIQUE ADDITIONAL LAYER FAST TRANSFER: 5 SECONDS DOUBLE PROTECTION** FOR PERFECT BLOCKOUT **CHARACTERISTICS** Perfect cutting and excellent weeding properties Liner with high adhesion for safe positioning Prevents scorching marks Color range matching the other CAD ranges which is ideal for multi-garment projects Perfect washability up to 60 °C Also available as a printable film, see page 30







TRICKS AND TIPS - BLOCKOUT OR TURBO®

A simple test to make the right decision: Press a clear polyester film (e.g. liner leftovers of your flex film) on your sublimated fabric for 15 seconds at 160 °C. Lay the polyester on a white substrate. For high discoloration use BLOCKOUT SOFT. For only slight discoloration use TURBO[®]. BLOCKOUT films are slightly thicker at 125 µm and less stretchable than TURBO[®] films. This is valid for both POLI-FLEX[®] and TURBO[®]-PRINT ranges.



Suitable for: **COTTON • POLYESTER • COTTON MIXED FABRICS** EASY EASY 2,5 - 3,0 BAR 130 °C **5 SEC TO WEED** TO CUT MEDIUM PRESSURE BLOCKOUT LASER 60 °C STANDARD INTERMEDIATE 🕰 WARM DRY CLEANING CUTTABLE D22-2125 LAYER

POLI-FLEX® NYLON FOR SPECIAL MATERIALS

Raincoats, impregnated caps, umbrellas, bath suits, so called impregnated fabrics... When heat pressing onto such difficult fabrics, there is no guaranteed of success due to the multitude of different chemical processes used in their production.

Our advice... Make a test to evaluate the suitability of your fabric with Heat Transfer Vinyls. If your textile is water repellent – i.e. hydrophobic - **POLI-FLEX**[®] **NYLON** is your best chance to succeed!





BEST QUALITY FOR IMPREGNATED FARBICS

SPECIAL FOR Hydrophobic Fabrics



SUITABLE FOR MOST DIFFICULT FABRICS

SPECIAL FOR NYLON

CHARACTERISTICS

- Color range matching the other CAD ranges which is ideal for multi-garment projects
- Also available as a reflective film for high-visibility
- Perfect cutting and weeding properties
- Liner with high adhesion for accurate positioning
- Special press-settings: 150 °C, pre-pressing 4 sec., re-pressing 10 sec. after removing the liner luke warm





METALLIC

STANDARD COLORS





TIPS AND TRICKS

THE WATER DROP TEST

Has your textile a water-resistant impregnation? Just test it! Place a water drop on the fabric, and see how

fast it gets absorbed. If the droplet just stays on the surface, or takes longer to get absorbed by the fabric, POLI-FLEX[®] NYLON will be required.



Colors are not binding

Suitable for:















150 °C

HYDROPHOBIC FABRICS • IMPREGNATED FABRICS • NYLON AND DIFFICULT FABRICS









POLI-FLEX® REFLEX® WHEN VISIBILITY IS KEY

Health and safety regulations are very strict when it comes to work on roads, at night or in dark areas. Visibility is key; workwear equipped with EN 20471 certified reflective film is mandatory.

POLI-FLEX® REFLEX® offers two certified products, including a 3M reflective based flex. The colored reflective range is perfect for customisation with additional visibility especially on sports or kids wear as well as on satchels or bags.



RETRO-REFLECTIVE SURFACE



WORK AND SAFETY CLOTHING

EN ISO 20471:2013 NORM*

- Range of certified films for workwear
- Range of colors for sports,
- Enhances visibility as soon as light
- Excellent washability up to 60 °C



S T A N D A R D



TURBO®



4882 Reflex Nylon

C O L O R S										
			Colors ar							
4784 Reflex Gold	4779 Reflex Yellow	4776 Reflex Pink	e no							
			Colors are not binding.							
4785 Reflex Black	4778 Reflex Orange	4775 Reflex Blue								
4780 Reflex White	4777 Reflex Red	4774 Reflex Green								





POLI-FLEX® FLAME RETARDANT CHOOSE FIRE PROTECTION

All details are important when it comes to health and safety of people. Make sure the flex film used for the lettering and logos on the special jackets and suits are flame retardant and will not compromise all efforts put into the flame resistance of the fabrics. It may be company logos for workers on an oil platform, sponsor logos for bikers or race pilots, letterings with firefighters' brigade name. Don not play with their safety: use POLI-FLEX[®] FLAME RETARDANT.





FLAME RETARDANT (ACCORDING TO DIN EN ISO 4589-2)

PERFECT FOR RACING SUITS



IDEAL FOR FIREMEN SUITS



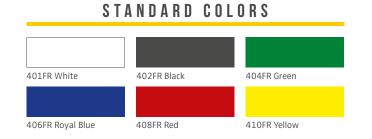
MADE FOR WORKWEAR

CHARACTERISTICS

- Complies with the DIN EN ISO 4589-2 standard.
- Machine wash up to 60 °C
- Can be used on textile decoration elements in public areas
- Also available as a printable version
- More colors on demand
- Liner with high adhesion for accurate positioning







METALLIC

420FR Gold Metallic

430FR Silver Metallic







Colors are not binding.

POLI-FLEX® STRETCH FOR YOUR STRETCHY FABRICS

Sportswear is often meant to exactly fit the shape of the body; subsequently only stretchable fabrics will feel comfortable. For leggings, close-fitting shorts and shirts, sports bras, leotards etc. **POLI-FLEX® STRECH** with its 300% stretchability offers the maximum possible elasticity, and thereby the optimum level of comfort. Whether creating letterings or logo for stretch garments, just let your imagination flow.



🔆 UP TO 300% STRETCHABLE

MADE FOR SLIM FITTING GARMENTS



MADE FOR MAXIMUM Wearing comfort



CHARACTERISTICS

- Color range matching the other CAD ranges which is ideal for multi-garment projects
- Perfect washability up to 80 °C
- Perfect cutting and excellent weeding properties
- Liner with high adhesion for accurate positioning
- For letterings or logos





STANDARD COLORS



Suitable for: COTTON • POLYESTER • POLY-COTTON • POLYESTER / ACRYLIC • ELASTANE EASY EASY Ô 2,5 - 3,0 BAR 160 °C **15 SEC** TO WEED TO CUT MEDIUM PRESSURE 80 °C LASER STRETCHABLE STANDARD 100 D22-2125 Hohemstein HTTI 🔏 WARM TUMBLE DRY DRY CLEANING

POLI-FLEX® PEARL GLITTER MAKE IT SPARKLY, BRIGHT AND SHINY

PREMIUM QUALITY

We often think of sparkly films only for artistic sports, stage costumes or children's wear. Of course, these are perfect applications for **POLI-FLEX® PEARL GLITTER**, but also famous clothing brands use the power of our sparkly range to enhance the impact of their designs. Add just a detail or create a complex motive with our **PEARL GLITTER** for a special effect thanks to the only sparkly film 100% Made in Europe, Made in Germany.



BEST FLEX Even for fine details



EXCELLENT WASHABILITY: 60 °C

CHARACTERISTICS

- Wide range of 35 colors
- 340 µm sparkle with an excellent flexibility and a soft feel
- Extra-sparkly finish and still low abrasion of the particles
- Precise cutting, especially small lettering and intricate designs.
- White and pastel colors will accept sublimation ink! Be creative...
- Only European made sparkly film, 100% made in our German factory



MORE INFORMATION

NEON

STANDARD COLORS







Suitable for: COTTON • POLYESTER • POLY-COTTON • POLYESTER / ACRYLIC **2,5 BAR** Medium pressure EASY EASY **15 SEC** 160 °C TO WEED TO CUT 60 °C → × × SPARKLING UASER ≤i≤ CUTTABLE STANDARD 100 D22-2125 Hoherstein HTTI 🔏 WARM TUMBLE DRY О DRY CLEANING

POLI-FLEX® IMAGE GIVE YOUR TEXTILE GRAPHICS A SPECIAL FINISH

The **POLI-FLEX**[®] **IMAGE** range will help you to make your design even more unique. All these series offer many different finishes and effects. Used alone or in combination with the more standard colors these flex films will enhance the design created. Try combining the **479 GLITTER CLEAR** on top of **TURBO**[®] or **PREMIUM** colors, experience the high gloss effect of the **3 BRILLIANT MIRROR films**, or create **textured 3D designs**. Imagination is your only limit.





GLITTER	Bright & smooth glitter Effect integrated in the PU
STARFLEX	Surprising sparkly color effect, even a rainbow
MIRROR	Brillant Mirror or Mirror, choose between tougher or highly shiny
CARBON	For unique designs with a high-tech appeal
DIMENSION	Amazing 3D effect white interlayer, except black
DESIGN	Camouflage, Leopard or Zebra A little wild touch
CHALKBOARD	Write on your shirt ideal for events, kids, sport etc.
LUMINOUS	Glow in the dark – Halloween, dance clubs, kids wear etc.

RECOMMENDATION

As the product range is very varied, we recommend to read the TDS of each product before application for detailed information and washing advice.



GLITTER	S T A R F L E X	M I R R O R	DIMENSION	DESIGN
				6 14 16
l Glitter White	491 Starflex Silver	421 Brilliant Gold	4214 Dimension White	4280 Camouflage
				10-00
5 Glitter Black	492 Starflex Gold	431 Brilliant Silver	4215 Dimension Black	4281 Leopard
5 Glitter Blue	496 Starflex Rainbow	683 Brilliant Copper	4217 Dimension Blue	4282 Zebra
7 Glitter Green	499 Starflex Black	4212 Gold	4218 Dimension Green	
				CHALKBOARD
5 Glitter Mint	494 Starflex Blue	4213 Silver	4216 Dimension Red	GHALKDUAND
3 Glitter Red	682 Starflex Aqua		4210 Dimension Yellow	4950 Chalkboard
又行 公司总备				
ALC STREET		C A R B O N		
3 Glitter Pink	495 Starflex Green		4220 Dimension Gold	
				LUMINOUS
3 Glitter Violet	493 Starflex Red	4225 Black Carbon	4230 Dimension Silver	
7 Glitter Purple	497 Starflex Pink	4226 White Carbon	5	4790 Luminous
	ALC: NO.			
9 Glitter Gold	680 Starflex Violet	4228 Gold Carbon		
			8	
Glitter Copper	681 Starflex Fuchsia	4227 Silver Carbon		
L Glitter Silver	498 Starflex Purple			

434 Glitter White

435 Glitter Black

436 Glitter Blue

437 Glitter Green

696 Glitter Mint

438 Glitter Red

433 Glitter Pink

478 Glitter Violet

477 Glitter Purple

439 Glitter Gold

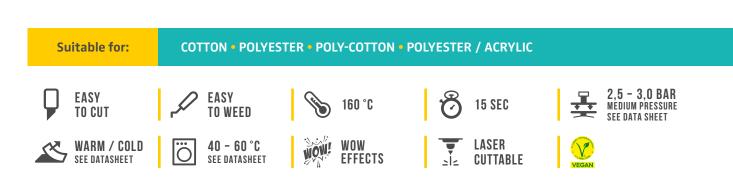
699 Glitter Copper

411 Glitter Silver

479 Glitter Clear

Colors are not binding.

The .



POLI-MELT® EVERYTHING CAN BE HEAT TRANSFERRED

Flex films are not enough? Do you want to decorate your substrate with leather, hot stamping foils, or other fabrics? May be also add labels and tags, embroideries etc? Or would you like to bond two substrates together? **POLI-MELT**[®] makes all this possible. **POLI-MELT**[®] is a layer of hotmelt adhesive that will bond two substrates very firmly together only with the use of your heat press. Very popular amongst the crafters!



POLI-	MELT [®] TURBO ⁽	® 4900	
õ	130 °C 150 °C 160 °C	5 SEC 4 SEC 3 SEC	
븇	2,5 – 3 BAR	Ö 00 °C	
POLI-	MELT® 701		
Ö	145 °C - 155 °C	📎 15 - 18 SEC	
븇	2,5 - 3 BAR	Ö 40 °C	

CHARACTERISTICS

- For the bonding of different materials and substrates by using heat. e.g. textiles, iron-on labels, leather, textile embroideries, or any material that can withstand the bonding temperature required.
- For the transfer of hot stamping foils
- For technical bonding



LEARN MORE ABOUT THIS PRODUCT on our youtube channel!

COTTON • POLYESTER • POLY-COTTON • POLYESTER / ACRYLIC POLI-MELT® TURBO® 4900 Suitable for: **UNCOATED NYLON • NYLON* • ELASTANE** POLI-MELT[®] 701 NYLON Suitable for: 2,5 - 3,0 BAR TRANSPARENT EASY EASY WARM & MÉDIUM PRESSURE TO CUT TO WFFD 7 LUKE WARM **HOTMELT FILM** SEE DATA SHEET * We recommend to test for suitability.

LAYERING FLEX FILMS HOW TO COMBINE POLI-TAPE® CAD FLEX AND FLOCK FILMS

BLOCKOUT SOFT, NYLON, REFLEX® NYLON

would never be pressed on top of other FLEX films, this wouldn't be a realistic application. **STRETCH** should not be layered as it would reduce the stretchability.

TUBITHERM®, PEARL GLITTER and REFLEX® should never be layered under other flex or flock films. **MULTILAYERING OF CARBON** will need slightly higher pressure and 3 seconds longer pressing depending on the fabric



POLI-FLEX® FILMS Layering without limits

- TURBO[®] Standard colors
- PREMIUM Standard colors
- BLOCKOUT SOFT Standard colors
- DIMENSION
- CARBON
- DESIGN
- CHALKBOARD



SPECIAL & EFFECT FILMS ONLY AS LAST LAYER

POLI-FLEX®:

- TURBO[®]
 Metallic, Bright and Neon colors
- PREMIUM Metallic, Glossy and Neon colors
- BLOCKOUT SOFT Metallic and Neon colors
- POLI-FLEX[®] NYLON Metallic colors
- PEARL GLITTER
- ▶ IMAGE GLITTER
- IMAGE STARFLEX
- IMAGE LUMINOUS
- ► REFLEX[®]
- TUBITHERM[®] FLOCK

LAYERING POLI-FLEX® TURBO®

Press the final, top layer at 130 °C for 10 sec. and remove the PET liner cooler than usual.

PRINTABLE FILMS PERFECT CHOICE FOR EVERY OCCASION

POLI-TAPE[®] offers a very extensive range of printable flex films. Our aim is simple: We want to have a solution for every project, for every fabric. But we also want to keep it very simple. Our go-to product would be the TURBO® PRINT 4046 NON-ADHESIVE as this film covers the vast majority of applications. Of course, if you prefer a printable film with the more standard adhesive - heat pressing 160 °C/15 seconds then we have solutions here too. But that is not all, our range covers blockout films, thinner and transparent film, plus metallic films. All these have either adhesive or non-adhesive liners and can be used with all ink types. Discover the extensive range and the benefits of each product.



OPTIONS FOR ALL INK SYSTEMS: SOLVENT, ECO-SOLVENT, LATEX, **UV-CURABLE, DYE, PIGMENT, SUBLIMATION** PU, PVC/PU, FABRIC **OR FLOCK OPTIONS** FROM 50 TO 560 µm **HIGH PRINT RESOLUTION FOR DEEP COLORS PERFECT INK ANCHORAGE EXCELLENT LONG-TERM** WASHABILITY MATT, GLOSSY, CLEAR, METALLIC FINISHES



WHITE FILMS

TURBO® PRINT TURBO® PRINT is not only an ideal printable flex film, offer a huge range of benefits to the applier during the handlin and application on the fabric, but also ensuring a long-ter high-end quality textile decoration to the end user.	g 160 °C 3 SEC 5.0 DAN
 A036 MATT The benchmark in printable flex films. It is 100% made of and is equipped with its unique POLI-TAPE® adhesive line BENEFITS FOR PRODUCTION Excellent cutting and weeding Fast and low temp. application From 3 sec./160 °C to 5 sec./130 °C Energy saving Very versatile in usage Anti-sublimation properties Suitable for almost all textiles: Cotton, poly/acrylic, most nylons Can be implemented in the workflow without changing the press setting 	 BENEFITS FOR THE END USER OEKO TEX CLASS 1 & VEGAN certified Excellent opacity Excellent wash resistance at 60 °C Made in Germany
4046 NON ADHESIVE Like 4036 but with a non-adhesive liner. It facilitates pr Also perfect with intricate designs. Simply reverse weed	
Contraction of the second seco	REVERSE WEEDING? Place Transfer Tack 870 over the entire unweeded design, press firmly with a squeegee. Flip it over. Then remove the PET Liner of 4046 and remove the excess flex material. Done! The reverse weeding also works with all printable films with non-adhesive liner.

4037 UV Like 4036 but specifically developed for UV-printers.

22



PRINTABLE FILMS PERFECT CHOICE FOR EVERY OCCASION

WHITE FILMS

TURBO® PRINT

4038 H₂0

Same TURBO[®] adhesive as 4036 but with a water-based PU for an eco-friendlier process. Excellent lay flat properties, simple design can be transferred without Transfer Tape.

4039 GO GREEN

Like 4038 but with a backing liner made of paper for an even more eco-friendly process. Excellent lay flat properties, simple designs can be transferred without Transfer Tape.

TURBO® PRINT ALSO FOR BLOCKOUT

The TURBO[®] adhesive is exceptionally efficient and versatile. It is high-end quality features enable a perfect long-term bond to sublimated fabrics with only 5 seconds at 130 °C.

4010-S BLOCKOUT

Sublimated fabrics are a daily challenge for the customization of most sportswear. They are also getting more popular for work and functional wear, furniture or industrial fabrics, where flex film needs to be added after the fabric has been printed.

4010-S BLOCKOUT is based on the TURBO[®]-PRINT 4036 film. At 120 μm the film is thicker and therefore slightly less stretchy. It offers double protection with an additional blockout interlayer that resists even the worst discoloration from sublimation inks. The best solution for perfect long-term results.





SL

S L

OUR ECO-FRIENDLY SOLUTION

≫ 130 °C 🧭 5 SEC 🛃 2.5 -3.0 BAR

WHITE FILMS

ULTIMATE PRINT

Before the new era of TURBO[®] technology, applying at 160 °C / 15 seconds was the standard for flex materials and printable flex films. This very popular range is still used worldwide with a gloss finish that enhances the POLI-TAPE[®] printable range.

📎 160 °C 🛛 👸 15 SEC 🛃 2.5 −

4030 SOFT MATT

So soft that it feels thinner than it is.

- **BENEFITS FOR** PRODUCTION
- Excellent cutting and weeding, reverse weeding on Transfer Tape for thinnest designs
- Unique top coat for beautiful deep colors
- Non-adhesive liner for an easy handling
- Suitable for cotton, polyester, Poly-Cotton, poly/acrylic
- **BENEFITS FOR** THE END USER
- Unique matt finish
- Pleasant thin and soft touch
- OEKO TEX CLASS 1 & **VEGAN** certified
- Excellent opacity
- Excellent wash resistance at 80 °C
- Made in Germany



S A

SL

SI

PRINT

4031 SOFT GLOSS

Like 4030 but with a glossy finish

4032 SOFT MATT ADHESIVE

Like 4030 but with an adhesive liner. Especially developed for jobs with thin or intricated lines to be weeded

4033 SUPERSOFT MATT

Like 4030 but with an even thinner 50 µm film for even more flexibility



PRINTABLE FILMS PERFECT CHOICE FOR EVERY OCCASION

SPECIAL FILMS

SPECIAL SOLUTIONS FOR ALL NEEDS

Working with Heat Transfer Vinyls is not so easy. Next to the many different fabrics that require specific adhesive solutions, there are also special requirements from endusers. These could include flame retardant properties or metallic finishes. Here are the solutions we can offer.

4025 ULTIMATE PRINT MATT

This 120 µm PU/PVC film with its semi-matt finish is ideal for simple one-piece designs as it can be transferred without Tape and has perfect lay-flat properties.

4670 FR FLAME RETARDANT

This flex is equipped with flame retardant components for extra safety. It is a unique solution for firemen, bikers and racing pilots or where work and leisure-wear need that additional safety level.

4665 METALLIC

Add a shimmering touch to your printable flex film with this metallized polyurethane flex film. Even when printed – depending on the ink load – this film has an excellent shine.

4035 ULTIMATE PRINT NYLON

This film's adhesive was developed specifically for hydrophobic, impregnated nylons and difficult textiles. It has very good opacity with its 100 μ m thickness. The transfer needs to be done in a 2 steps process to guarantee a better bond to the fabric. All details are on the technical data sheet.

PRINTABLE FLOCK

5905 SOLVENT FLOCK

Give your print a velvety touch with this impregnated viscose rayon flock. It is printable with solvent and eco-solvent inks. The 560 μ m Heat Transfer Flock will add body and texture to your designs, as well as a very soft and velvety finish.



🍾 150 °C 🛛 👸 10 SEC 🛃 2.0 BAR

📎 160 °C 🤣 15 SEC 差 2.5 -

ß

SA

ß

SA

S

TRANSPARENT FILMS

WHEN WEEDING IS NOT AN OPTION

Sometimes a design can not be weeded: too intricate or too much to weed. Our clear printable films will be your solution! Simply mirror print on the adhesive side, cut a simple shape around the design and apply it with a heat press. The flex film protects the print. You don not even need Transfer Tape in the process.

4034 ULTIMATE PRINT TRANSPARENT SOFT

With an extremely thin PU film of only 50 µm for extra flexibility, this printable film is the best-seller of our transparent range. The carrier is used to transfer the film onto the fabric and therefore a transfer tape is not required. Try it and love it!

4655 TRANSPARENT

Same technology as 4034 with a thicker 75 µm PU film and a high wash resistance up to 60 °C. Both have a non-adhesive PET-liner for direct transfer.

4625 TRANSPARENT

Like 4655 but with a paper liner.

DYE AND PIGMENT INKS

4600 AND 4605

Heat Transfer designs can be produced even on desktop and large format water-based printers. This 160 µm PUfilm has a unique top-coat that will enable the flex film to withstand washing up to 60 °C. Thanks to its thickness, simple designs can be transferred without transfer tape.



📎 160 °C 🛛 🧭 15 SEC 🛃 2.5 -

S

S



PRINTABLE FLEX & FLOCK FILMS OVERVIEW FOR (ECO)-SOLVENT AND LATEX INKS

TU	IRBO [®] PRINT		Printability			Print side	Print side Finish		
	Product Description	Thickness μm	(ECO) SOLVENT	LATEX	UV	PIGMENT Dye	p true side q mirror		Adhesive
	4036 MATT	100	•	•			р	•	PET
	4046 MATT NON-ADHESIVE	100					р		
White	4037 UV	100	•	•	•		р	•	PET
ММ	4010-S BLOCKOUT	120					р		PET
	4038 H ₂ 0	90					р		PET
	4039 GO GREEN	90							

UL	ULTIMATE PRINT		Printability			Print side	Finish		Liner	
	Product Description	Thickness µm	(ECO) SOLVENT	LATEX	UV	PIGMENT Dye	p true side q mirror	GLOSS	MATT	Adhesive
	4030 SOFT MATT	80	•	•			р		•	
ite	4031 SOFT GLOSS	80					р			
White	4032 SOFT MATT	80	•	•			р		•	PET
	4033 SUPERSOFT MATT	50					р			







* For application to uncoated nylon: 1. Pre-Pressing 5 sec., 2. Pressing on Nylon 5 sec., 3. After removing PET Liner pressing again for 10 sec.,

	Transfer Tape	Peel	Processing			Cleaning			Suitable Fabrics				
Non- Adhesive	POLI-TACK	W Warm C Cold	S	Ö	뵻			0	Cotton/ Polyester	Nylon / Impreg. Nylon	Elastane	Poly-Cotton Poly/Acrylic	Sublimated Polyester
	PT 853 PT 854 PT 870	w	130 °C 150 °C 160 °C	5 SEC 4 SEC 3 SEC	2.5 BAR - 3.0 BAR	60 °C	•		•	•	•	•	•
PET	PT 853 PT 854 PT 870	w	130 °C 150 °C 160 °C	5 SEC 4 SEC 3 SEC	2.5 BAR - 3.0 BAR	60 °C				•			
	PT 853 PT 854 PT 870	w	130 °C 150 °C 160 °C	5 SEC 4 SEC 3 SEC	2.5 BAR - 3.0 BAR	60 °C	•		•	•	•	•	•
	PT 853 PT 854 PT 870	w	130°C	5 SEC	2.5 BAR - 3.0 BAR	60 °C							
	PT 853 PT 854 PT 870	w	130 °C 150 °C 160 °C	5 SEC 4 SEC 3 SEC	2.5 BAR - 3.0 BAR	60 °C				•			
Paper	PT 853 PT 854 PT 870	w	130 °C 150 °C 160 °C	5 SEC 4 SEC 3 SEC	2.5 BAR - 3.0 BAR	60 °C			•	•			

	Transfer Tape	Peel	Processing			Cleaning			Suitable Fabrics					
Non- Adhesive	POLI-TACK	W Warm C Cold	S	Ö	¥	5		0	Cotton/ Polyester	Nylon / Impreg. Nylon	Elastane	Poly-Cotton Poly/Acrylic	Sublimated Polyester	
PET	PT 854 PT 870	w	160 °C	15 SEC	2.5 BAR - 3.0 BAR	80 °C	•		•			•		
PET	PT 854 PT 870	w	160 °C	15 SEC	2.5 BAR - 3.0 BAR	80 °C								
	PT 854 PT 870	w	160 °C	15 SEC	2.5 BAR - 3.0 BAR	80 °C	•		•			•		
PET	PT 854 PT 870	w	160 °C	15 SEC	2.5 BAR - 3.0 BAR	40 °C								







Temperature: 150 °C, Pressure: 2.0 bar, Wash resistance: 40 °C

PRINTABLE FLEX & FLOCK FILMS OVERVIEW FOR (ECO)-SOLVENT AND LATEX INKS

SF	SPECIAL FILMS		Printability					Print side Finish		
	Product Description	Thickness µm	(ECO) SOLVENT	LATEX	UV	PIGMENT Dye	p true side q mirror	GLOSS	MATT	Adhesive
	4035 ULTIMATE PRINT NYLON	100	•	•			р		•	
White	4025 ULTIMATE PRINT MATT	120					р			
	4670 FR FLAME RETARDANT	95	•	•			р		•	PET
Metallic	4665 METALLIC	100					р			

Finish

MATT

GLOSS

<u>-```-</u>

р

Liner

Adhesive

PRINTABLE FLOCK Printability Print side PIGMENT (ECO) SOLVENT -UV DYE * p true side q mirror Thickness LATEX **Product Description** μm White

560

TRANSPARENT					Printa	ability		Print side Finish		Liner
		Product Description	Thickness μm	(ECO) SOLVENT	LATEX	UV	PIGMENT Dye	p true side q mirror	GLOSS MATT	Adhesive
	ent	4034 ULTIMATE PRINT TRANSPARENT SOFT	50	•				q	•	
over on	Transparent	4655 TRANSPARENT	75					q		
	Tra	4625 TRANSPARENT	75	•				q	•	

DYE AND PIGMENT INKS				Printa	ability		Print side Finish		ish	Liner
	Product Description	Thickness μm	(ECO) SOLVENT	LATEX	UV	PIGMENT Dye	p true side q mirror	GLOSS	MATT	Adhesive
ite	4600	160	**			•	р	•	•	
White	4605 / DIN A3/A4	160	* *				р			PET

** Depending on type of ink

5905 SOLVENT FLOCK

	Transfer Tape	Peel	Processing			(leaning	Suitable Fabrics					
Non- Adhesive	POLI-TACK	W Warm C Cold	S	ð	뮻	1		0	Cotton/ Polyester	Nylon / Impreg. Nylon	Elastane	Poly-Cotton Poly/Acrylic	Sublimated Polyester
PET	PT 853 PT 854 PT 870	w	150 °C	4 SEC PREPRESSING 10 SEC	2.0 BAR	40 °C				•			
PET	PT 854 PT 870	w	160 °C	15 SEC	2.5 BAR - 3.0 BAR	60 °C							
	PT 854 PT 870	w	160 °C	15 SEC	2.5 BAR - 3.0 BAR	60 °C	•		•			•	
PET	PT 853 PT 854 PT 870	w	165 °C	17 SEC 20 SEC	3.5 BAR	60 °C							

	Transfer Tape	Peel	Processing			C	Suitable Fabrics				-	
Non- Adhesive	POLI-TACK	W Warm C Cold	8	Ö	븇	2	0	Cotton/ Polyester	Nylon / Impreg. Ny	Elastane	Poly-Cotto Poly/Acryl	Sublimated Polyester
Paper	PT 850	С	160°C	15 SEC	2.5 - 3.0 BAR	40 °C	•	•			•	

	Transfer Tape	Peel		Processing		Cleaning				Suitable Fabrics			
Non- Adhesive	POLI-TACK	W Warm C Cold	\$	Ö	¥	2		0	Cotton/ Polyester	Nylon / Impreg. Nylon	Elastane	Poly-Cotton Poly/Acrylic	Sublimated Polyester
PET	Transfer with original carrier	С	160°C	15 SEC	2.5 BAR - 3.0 BAR	40 °C	•		•			•	
PET	Transfer with original carrier	С	155 ℃ 165 ℃	17 SEC 20 SEC	3.5 BAR	60 °C							
Paper	Transfer with original carrier	С	165 °C 170 °C	17 SEC - 20 SEC	3.5 BAR	60 °C			•			•	

	Transfer Tape	Peel	Processing			Cleaning			Suitable Fabrics				
Non- Adhesive	POLI-TACK	W Warm C Cold	8	Ö	븇	T		0	Cotton/ Polyester	Nylon / Impreg. Nylon	Elastane	Poly-Cotton Poly/Acrylic	Sublimated Polyester
Paper	PT 854 PT 870	w	160 °C	15 SEC	2.5 BAR - 3.0 BAR	60 °C	•		•			•	
	PT 854 PT 870	w	160 °C	15 SEC	2.5 BAR - 3.0 BAR	60 °C							

POLI-TAPE® 2 SUBLI PERFECT SUBLIMATE PRINTER SOLUTIONS

Use your sublimation ink printer to create garment decoration. Pictures, paintings, photos... Creativity is your only limit! **POLI-TAPE® 2 SUBLI** is a complete range of sublimation films that complements the already existing products: Two new directly printable films – **POLI-TAPE® SUBLI UP** and **POLI-TAPE® SUBLI-UP PATCH** – and three further new products which can be printed indirectly: **POLI-PATCH**, **POLI-PATCH SOFT** and **POLI-PATCH BLOCKSUB**.



3 OPTIONS DIRECTLY PRINTABLE



DIRECT PRINTABLE POLI-TAPE® SUBLI UP Direct printable flex film (150 µm) with smooth and soft surface, printable with all current sublimation inks. **Recommended Transfer-Tape:** Transfer 📎 140°C 👸 15 SEC POLI-TACK 8031 POLI-TAPE® SUBLI UP PATCH Direct printable Polyester fabric (420 µm), sharp printing results due to a unique fabric as well as topcoat. Recommended Transfer-Tape: Sublimate 📎 190 °C 🧒 30 SEC Transfer 📎 160°C 👸 15 SEC POLI-TACK 850 SUBLI-FLOCK 5902 Direct and indirect printable Polyester flock (640 µm) with velvety soft touch. Recommended Transfer-Tape: Sublimate 📎 190 °C 🧭 50 SEC Transfer 📎 160°C 👸 15 SEC POLI-TACK 850 **COTTON • POLYESTER / COTTON • POLYESTER / ACRYLIC** Suitable for:





Suitable for: COTTON • POLYESTER / COTTON • POLYESTER / ACRYLIC

POLI-DTF DTF-FILM

POLI-TAPE[®] stands for quality Made in Germany. For this new technology, we want to offer reliable locally produced products. Get in touch with us for all details and information.





TRANSFER TAPES SO FASY AND YFT INDISPENSABLE FOR THE PERFECT RESULT

POLI-TACK transfer tapes are designed for quick and dimensionally stable thermal transfer of printed and weeded textile transfers. POLI-TACK allows an exact positioning and bonding of all types of motifs and designs. All POLI-TACK products are polyester films coated with a special high temperature resistant adhesive.

TRANSFER TAPE WITH LINER

POLI-TACK 870 UNIVERSAL

Newest high-quality transfer tape for printed flex films. It will **MEDIUM TACK** suit most applications and guarantees exact and safe positioning of your design before pressing. The special acrylic adhesive is designed for perfect removal from the flex film after the pressing process. Depending on your personal preference or when applying intricate or very big designs, you may want to consider either the high or low-tack alternative tapes.

POLI-TACK 850	140 μm clear Polyester film with HIGH TACK adhesive – 0,90 N/cm – for fine and intricate designs.
HIGH TACK	- 0,50 N/CIII - 101 IIIle and intificate designs.
POLI-TACK 854	120 μm clear Polyester film with MEDIUM TACK adhesive – 0,60 N/cm – for standard flex work.
MEDIUM TACK	
DALL TRAILARA	

POLI-TACK 853

120 µm clear Polyester film with LOW TACK adhesive - 0,30 N/cm - for bigger designs.

LOW TACK

POSITIONING OF THERMAL TRANSFERS

THERMO-TAPE 840T

it perfectly remove without residue.

HIGH TACK

This self-adhesive transparent tape with a high tack adhesive has an excellent resistance to chemicals, ageing, humidity and of course high temperature. Available in 9, 12, 19 and 25 mm width, it is ideal for positioning Flock- and Flex-products with non-adhesive liners before and during thermal transfer. After usage



STRONG ADHESION

FOR SAFE POSITIONING

LEAVES NO RESIDUES

CRAFT PRODUCT-RANGE do it yourself on the rise — special craft formats

Crafting and DIY have become increasingly more popular and important. Fashion products, team or workwear, sports textiles, bags, hats, accessories, even wood and paper - the variety of applications onto these items are limitless for crafters. We are producing popular products that give crafters the opportunity to turn their ideas into reality. For this purpose, our products come in different formats specifically for the craft market. A4 sheets, large format rolls (e.g. 25 metres length) and not forgetting our very stylish Craft Box. We want to inspire our customers and craft community with everything under our new slogan: FOR YOUR COLORFUL WORLD.

ROLLS Width: 305 mm Lenght: 25 m Width: 305 mm CRAFT BOX Width: 305 mm Lenght: 61 or 122 cm Reduce time and costs for converting Labelling on the box, ready to sell Add Sheepers Packed by 50 or 100 sheets





PRODUCT RANGE



POLI-FLEX® TURBO®

Easy cutting and weeding. Fast application (5 seconds) at low temperature (130° C). For most fabrics – in 60 colors.



TUBITHERM® FLOCK

Amazing velvety effect, easy to cut and weed – in 35 colors.



POLI-FLEX® PEARL GLITTER

Glitter particles for a shiny and sparkly effect. Excellent to cut and weed, even fine details – in 35 colors.



POLI-FLEX® IMAGE

High-quality flex films with fashionable designs and special surface effects – in 46 colors.











POLI-TAPE Klebefolien GmbH

Zeppelinstraße 17 53424 Remagen – GERMANY

Telefon:+49 2642 98 36 0Telefax:+49 2642 98 36 37E-Mail:info@poli-tape.de

www.poli-tape.de